McKinnon Materials, Inc. 5612 56th Commerce Park Blvd.

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INDUSTRIAL CLEAR EPOXY

Physical Properties		Performance Properties	
Composition:	Two part component epoxy system for use as a sealer,	Tensile Strength:	(ASTM D638 8000 PSI)
	glaze or finish coat for industrial seamless flooring,	Elongation:	(ASTM D638 7%)
	filled trowable or broadcast compounds.	Hardness:	(ASTM – D2240 shore D) 78
Solids Content:	100% solids	Comprehensive Strength:	(ASTM D695) 12,000PSI
		Impact Strength:	Foot lbs per inch of 5 notch ASTM D-256
Mix Ratio:	3 to 1	Abrasion Resistance	Grams weight loss 32mg loss federal test method standard 406 method 1091
Viscosity:	@ 77 degrees F cps 1,200	Adhesion:	300-360psi Elcometer (Concrete failure no delamination)
Pot life:	@77 degrees F approximately 28 minutes	Chemical Resistance	
General Information:		Reagent	Rating
Application:	See surface preparation R-recommended for continuous service L-limited recommendation, occasional spills	Acetic Acid 10% Acetone Bleach Citric Acid 5% Crude Oil Ethyl Alcohol Gasoline Hydrochloric Acid 15% Lactic Acid 5% Methyl Ethyl Ketone Nitric Acid 5% Skydrol Sodium Hydroxide 50% Sulfuric Acid 25% Tolune	R L R R R R R L R R R R R

Coverage:	Build coating depends on the application technique, substrate porosity and intended function, but for most applications, an average thickness of 5 to 15 mills will get 350 to
	100 sq. ft. per gallon

Drying Time:	Should be allowed to cure 12-18 hours at normal room temperature for light	
	traffic, and 4-5 days for heavy traffic	
Clean up:	Tools and mixing equipment should be thoroughly cleaned prior to gelation of	
	the product	

POLYMER COATINGS COLOR CHART



Coatings also available in Clear. Special & Safety colors are available upon request. Colors may vary from batch to batch and product to product.



Here is a project in a coffee shop using McKinnon Materials Industrial Epoxy.

Coffee bags were first prepared by cutting away frayed edges and ironing each bag flat (as you can see they are all different imports). A first coat epoxy was rolled out, laying the bags into them and then a heavy roller was used to flatten them into the epoxy. Two additional coats of McKinnon Industrial Epoxy were applied until the floor was completely smooth.

